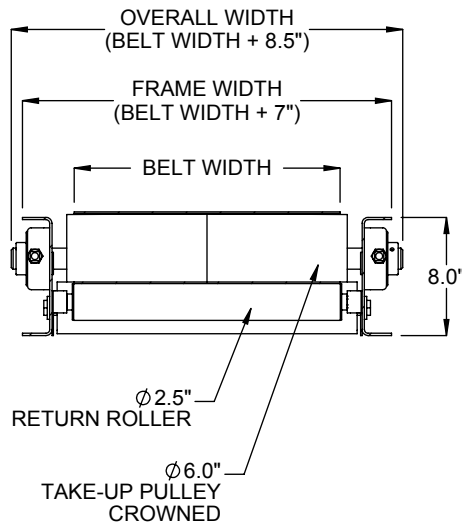
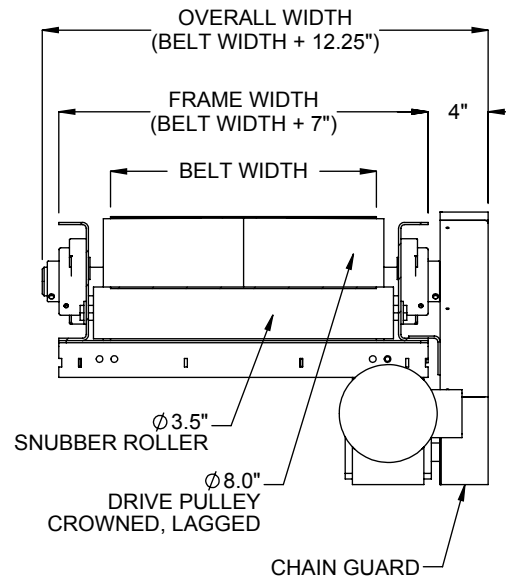


END DRIVE, BOTTOM RIGHT HAND (SHOWN)
END DRIVE, BOTTOM LEFT HAND (OPPOSITE)



SECTION A-A
TAKE-UP END
TYPICAL ALL DRIVES



SECTION B-B
DRIVE END

SPECIFICATIONS

BELT WIDTH: 12", 18", 24", 30", 36", 48", 60", 72"

BEGINNING ELEVATION: 9" - 126"

LENGTH: 60" - 1200"

ENDING ELEVATION: 9" - 126"

SPEED: 15 - 150 FPM

ROLLER CENTERS: 3", 4.5", 6"

ROLLERS: 2.5" diameter, 11ga wall tubes with 11/16" hex cold rolled steel axle spring retained. Precision grease packed bearings.

BELT: Standard is Trackmate 120 EMB with clipper lacing. Optional belts include Trackmate rough top, Trackmate friction cover, Trackmate longitudinal groove, food grade white PVC & plied rubber slip top. Other belt options available.

DRIVE: Standard drive is an end drive, bottom right hand. Optional drives include end drive, bottom left hand; side drive right or left hand; or center drive right or left hand.

MOTOR: 3/4 HP through 2 HP. Energy efficient, inverter duty, brake motors also available. Voltages include 120/1/60, 230/3/60, 460/3/60, 575/3/60 & DC voltage.

SUPPORT CENTERS: Standard supports are floor supports on 5' centers. Optional floor supports on 10' centers.

GUARDRAIL: Optional 4.0" & 6.0"; 8ga bolt on channel

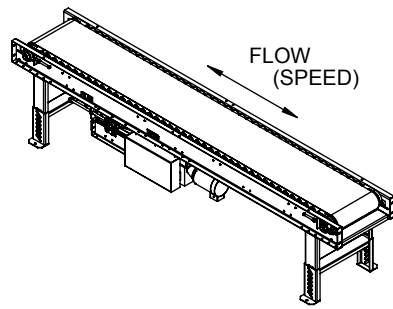
FRAME FINISH: Standard finish is OSHA safety blue powder. Optional colors include green, beige, gray, orange, black & yellow.

Model: HDRB25 - Heavy Duty Roller Bed Belt Conveyor

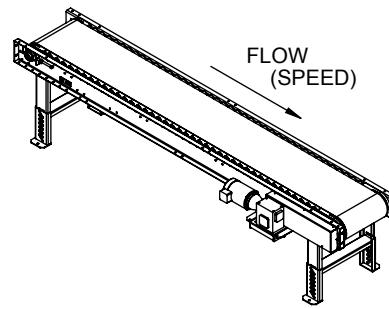
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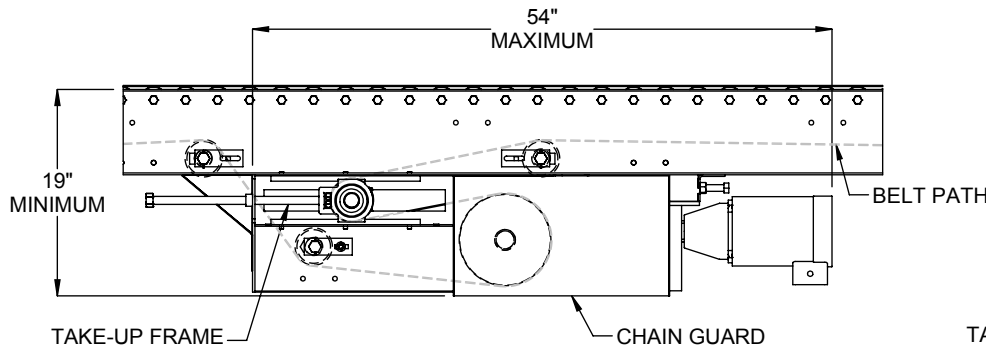
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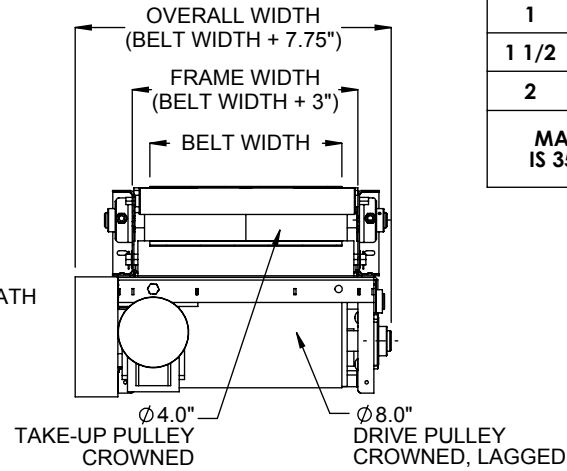
**CENTER DRIVE, RIGHT HAND (SHOWN)
CENTER DRIVE, LEFT HAND (OPPOSITE)**



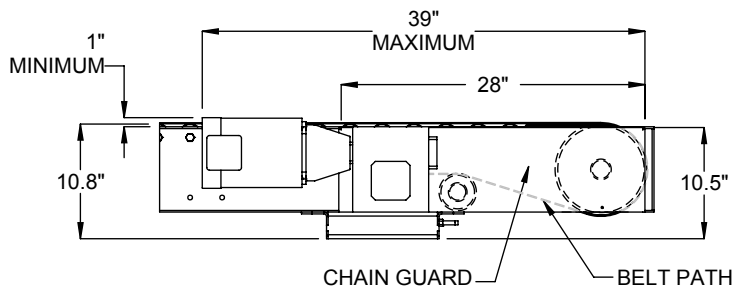
**SIDE DRIVE, RIGHT HAND (SHOWN)
SIDE DRIVE, LEFT HAND (OPPOSITE)**



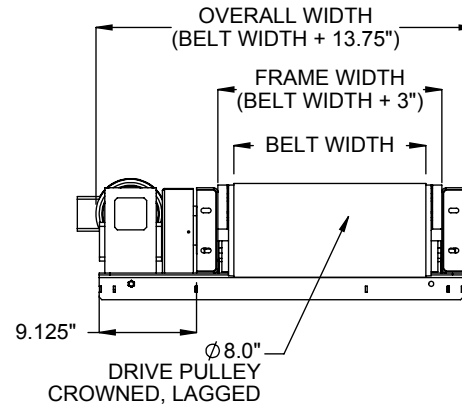
CENTER DRIVE OPTION



**CENTER DRIVE
END VIEW**



SIDE DRIVE OPTION



**SIDE DRIVE
END VIEW**

LOAD CAPACITY @ 60 FPM (LBS)

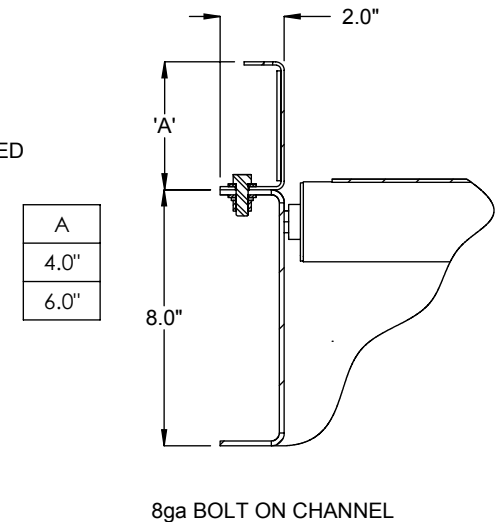
HP	WIDTH					
	12"	24"	36"	48"	60"	72"
3/4	1100	1025	950	850	790	700
1	1500	1400	1350	1275	1200	1100
1 1/2	2325	2250	2175	2100	2000	1925
2	3150	3050	3000	2900	2825	2750

LOAD CAPACITY @ 30 FPM (LBS)

HP	WIDTH					
	12"	24"	36"	48"	60"	72"
3/4	2350	2250	2150	2050	2000	1900
1	3150	3075	3000	2900	2850	2750
1 1/2	4750	4675	4575	4500	4450	4350
2	6400	6300	6200	6150	6050	6000

**MAXIMUM LOAD PER LINEAR FOOT OF CONVEYOR
IS 350 POUNDS - NOT TO EXCEED CAPACITY ABOVE**

GUARDRAIL OPTION



8ga BOLT ON CHANNEL